

North American Roll Identifier (NARI) - Roll Numbers

Example of a WLPC Roll Number: **WN319J0502299**

MILL	MACHINE	LAST MACHINE	YEAR (LAST DIGIT)	MONTH	DAY	REEL OF DAY	SET	POSITION
WN	3	1	9	J	05	02	2	99

Explanation of Last Machine -

Before going to the winder, the last machine could be one of the following:

- 0 - Rereeler
- 1 - Supercalender #1
- 2 - Supercalender #2
- 3 - Supercalender #3
- 4 - Supercalender #4

Explanation of month:

- A = January
- B = February
- C = March
- D = April
- E = May
- F = June
- G = July
- H = August
- J = September
- K = October
- L = November
- M = December

Explanation of Position (Last two digits):

The last two digits indicate the percentage of the distance from the front edge of the reel, where a particular roll starts. With the exception of a back roll, which is always a 99.

