



NATURE PLUS

More than ever, companies are focused on making sustainable paper purchases while demanding top quality look and performance.

Nature Plus® offers the best of both worlds—a high-bright paper with exceptional print characteristics and up to 30% recycled content.

Nature Plus 92 bright, #2 coated free-sheet web papers are available in a range of 10% to 30% post-consumer waste (PCW) recycled content with comparable brightness, ink gloss and print quality characteristics of similar virgin fiber products. All Nature Plus papers are FSC-certified, and when you buy products with the FSC label, you are supporting responsible forest management worldwide.

Reductions in fiber, energy and water usage as well as a reduction in the output of greenhouse gas emissions and solid waste are just some of the benefits of using recycled paper. Yet our conservation-minded production process does not compromise the simple beauty of Nature Plus—a superior white paper that prints and performs at the highest quality, time and again.

For more details on how your paper selection impacts the environment, visit our Nature product page at www.westlinpaper.com.

NATURE PLUS PRODUCT SUMMARY

#2 coated free-sheet web
92 brightness
Available in text, cover and caliper grades
10% to 30% PCW recycled content
FSC-certified
Elemental chlorine free

NATURE PLUS

Nature Plus® offers you the benefits of recycled content with the same high-quality specifications found in our Capistrano® brand #2 sheet—allowing you to choose a sustainable paper option without sacrificing quality. All recycled Nature grades are FSC-certified which indicates that the pulp is acquired from forests that are well-managed in accordance with the FSC's principles and criteria.

Features/Benefits:

- **FSC-certified**—third party certification confirming that the fiber used for this paper comes from well-managed forests
- **Elemental chlorine free**—Reduces the amount of dioxins and related by-products
- **Quality and reliability that equals virgin products**—without sacrificing brightness or printability



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Specifications:

	Basis	Brightness	Gloss	Opacity	Caliper	PPI (est.)
Gloss	60	92	72	91.0	2.90	690
	70	92	72	93.0	3.25	620
	80	92	72	94.0	3.70	540
	100	92	72	96.5	4.70	430
	60 COVER*	92	72	97.0	5.40	370
	65 COVER*	92	72	97.5	5.80	340
	80 COVER*	92	72	99.0	7.40	270

6 pt. and 7 pt. gloss caliper grades available*

	Basis	Brightness	Gloss	Opacity	Caliper	PPI (est.)
Dull	60	92	40	91.0	2.90	690
	70	92	40	93.0	3.30	600
	80	92	40	94.0	3.80	530
	100	92	40	96.0	4.80	420
	60 COVER*	92	40	97.0	5.50	360
	65 COVER*	92	40	98.0	5.70	350
	80 COVER*	92	40	99.0	7.60	260

	Basis	Brightness	Gloss	Opacity	Caliper	PPI (est.)
Matte	60	92	26	92.0	3.40	590
	70	92	26	94.0	4.00	500
	80	92	26	95.0	4.40	460
	100	92	26	97.0	5.70	350
	60 COVER*	92	26	98.0	6.60	300
	65 COVER*	92	26	98.0	7.40	270
	80 COVER*	92	26	99.0	9.20	220
	7 pt./99# (reply card)*	92	18	96.0	7.20	280
	9 pt./123# (reply card)*	92	18	97.5	9.20	220

6 pt. through 9 pt. matte caliper grades available*

Nature Plus 10 items listed in bold are standard making grades with no minimum or trim requirements. All other items and all Nature Plus 30 grades are subject to minimums and trim. Please contact your sales representative or customer service for details.

Items listed with an * are only available in 10% PCW.

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Specifications are based on testing and measurement that we believe to be reliable and are intended for information purposes and do not constitute a warranty. Purchasers should independently verify suitability for specific product use. Caliper figures are an approximate single sheet measurement and may not be appropriate for lineal footage calculations.